

## **Technical Product Data Sheet**



ADEKA ULTRASEAL® KM-3030M is a chemically modified natural rubber (vulcanized) product. The manufacturing process chemically bonds a hydrophilic agent to the rubber. This permits the seal to undergo controlled expansion when exposed to moisture. This expansion capability provides a "double locking" waterstop i.e. one from rubber's natural resilience and one from expansion pressure generated when it is exposed to water. KM-3030M will expand approximately 3 times by volume. Expansion occurs in three dimensions - width, height, and length. KM-3030M has a unique stainless steel wire mesh embedded within the material. The wire mesh eliminates unnecessary expansion in the length and width dimensions. When fastened to concrete, the wire mesh prevents "winding" action and directs the expansion. KM-3030M has excellent durability and resistance to chemical contaminants. It can perform in a wide range of solutions such as seawater or cement water. The material does not contain any toxic substance or heavy metals and is environmentally safe.

PRODUCT DESCRIPTION	
Size	30mm X 30mm (1.18" X 1.18")
Packaging	10meters (33 feet per case) 30 lbs per case
PROPERTIES	
Hardness	A33
Tensile Strength	6 MPa
Elongation	800%
Volume % Change	170% (approximately 3times)
Vulcanization	Yes
Specific Gravity	1.18
Tested by press sheet of KM compound. Property values are representative values and not specification	

values.

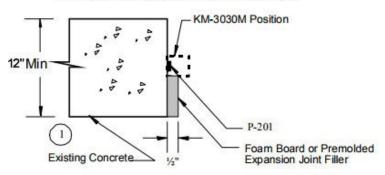
### **BASIC USE**

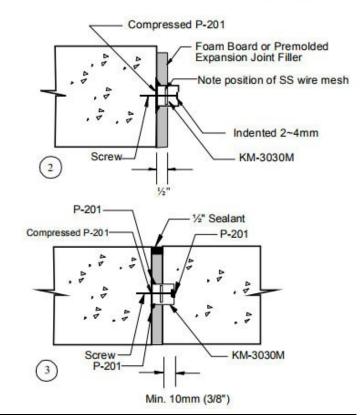
Used in expansion joints (see installation guide for installation parameters), isolation joints and in construction / cold joints where concrete thickness exceeds 30 inches. Check concrete coverage chart before using KM-3030M.

#### INSTALLATION

**Use Only Where Wall or Slab Thickness Equals One Foot or Greater.** 

### TYPICAL KM-3030M INSTALLATION







# INSTALLATION INSTRUCTIONS USE ONLY WHERE WALL OR SLAB THICKNESS EQUALS ONE FOOT OR GREATER.

### **Rough Concrete**

- **1.** Surface of the concrete must be clean and free from any loose debris or standing water.
- **2.** Apply bead of ADEKA ULTRASEAL® P-201. Use enough P-201 to fill any void between KM-3030M and the concrete surface.
- **3.** Firmly press KM-3030M into the P-201 while it is still in the paste state.
- **4.** Use a wet tool or gloved finger to remove any excess every 12~14 inches.



P-201. Place a nail or screw

**5.** Place concrete without displacing or disturbing the position of the waterstop.

### OR

Attach with nails, screws or glue then fill in rough areas with ADEKA ULTRASEAL® P-201. Inspect to insure there are no voids or gaps between KM-3030M and concrete.



\* Concrete strength must be minimum 4300 PSI. Thoroughly consolidate concrete around the waterstop. Because of variables in joint filler material and concrete we recommend keyway installation as shown on following installation guide.

NOTE: The information contained herein is based on our present state of knowledge and is intended to provide general notes on Adeka Waterstops and their use. Any recommendations or suggestions, which may be made, are without guarantee, since the conditions of use are beyond our control. Furthermore, nothing contained in this publication shall be construed as a recommendation for any use that may infringe patent rights. Readers are cautioned to satisfy themselves as to the suitability of such goods for the purposes intended prior to use.

### **EXAMPLES OF USE**





